



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

S000419
D4917-300

Job Sheet 166534



Part No: D4917-300

Job Qty: 12 ea

Part Name: Placard, Max Load



ST126

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/6/17

Job Tracking No:

Due Date: 10/20/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Canadian Helicopters Limited - CHL (CCANA01)

1215 Montee Pilon Les Cedres, QC, J7T 1G1 Canada ph:(450) 452-3000 fx:(450) 452-2483.

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Purchasing ✓	12 pcs	10/20/17	0.00	0.00	Purchasing	
110	Packaging ✓	12 pcs	10/20/17	0.00	0.00	Packaging2	
120	QC ✓	12 pcs	10/20/17	0.00	0.00	QC6	
130	Packaging ✓	12 pcs	10/20/17	0.00	0.00	Packaging3	
140	QC21-SA	12 Ea	10/20/17	0.00	0.00	QC21	

Part Op 100 - Issue P/O:

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING:***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4917-300P	12	0	0	0

C217110112

Part Specifications

Specifications could not be found.

Status: Stock

Plex 10/6/17 2:17 PM Dart.lajeunesse.marie

Part: **D4917-300P**

Created: 10/12/17 2:30 PM DART.DUBOIS.PASCAL



Serial No: **S000412**

Printed By: Dubois, Pascal 10/12/17 2:52 PM

S000412

S000419

~~WIP~~

stock

PART NO: D4917-300

Revision:

Operation: Packaging

Quantity: 12

Next Op: 140 QC21-SA

Placard, Max Load

OCT17



SERIAL NO: S000419

Job #: 166534

Mfg Date: 10/12/17

Work Order ID 166534

Wednesday, September 27, 2017 10:43:41 A

166534

Page 1

Item ID: D4917-300 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Placard, Max Load
Start Date: 9/27/2017 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 10/2/2017 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: W Date: 17/9/27 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4917	B

100

0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O: 37894
Possible supplier: P&L Printing
Manufacture as per Dwg (Laser etch)

Material release note required

12 _____ D.B.
SEP 27 2017

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.24

Packaging

Picklist Print

Wednesday, September 27, 2017 10:43:40 AM

Page 1

Work Order ID: 166534

166534

Parent Item: D4917-300

D4917-300

Parent Item Name: Placard, Max Load

Start Date: 9/27/2017

Required Date: 10/2/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ IPP
REV:B 17.06.12 AS PER DWG REV.B DD VERF:DP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4917-300P		Purchased	No			100	Each	0.0000	1	12			
D4917-300P Placard, Max Load													



8 D4917-XXX PLACARD, MAX LOAD (XXX = ALLOWABLE WEIGHT) A

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET. EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECW17-580

APPROVED

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M/AVEY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
A	NEW ISSUE	AJS	13.08.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. B
CHECKED	JMH	D4917	SHEET 1 OF 1
MFG. APPR.	DD	TITLE	SCALE
APPROVED	WM	PLACARD, MAX LOAD	NTS
DE APPR.	DS	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	17.02.14		

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166534
17/9/27



19226 Airport Road
Summerstown, ON
K0C 2E0
plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560
www.plprinting.ca

Invoice

Number: 9397

Date: September 29, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
37894		

Description	Quantity	Price	HST	Amount
D4917-300P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5" CY17110112	12.00	12.00	✓	144.00
Sub-Total				\$144.00
State Tax 13.00% on 144.00				18.72
Total				\$162.72

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

DAS
38
9-89

Thank You



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO37894

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO37894
PO Date: 9/27/17
Due Date: 10/6/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: net 30
Freight Terms:
Special Comments:

Items												
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1	D4917- 300P	-	Placard, Max Load DWG REV A ✓		Firmed	10/6/17	12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00	
Grand Total:											\$144.00	

Order Notes

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/6/17 1:21 PM Dart.Baker.Diane

DAS
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